



Wymiary i masy rur stalowych bez szwu precyzyjnych ciągnionych na zimno wg EN, DIN

Średnica zewnętrzna [mm]	Grubość ścianki [mm]														
	0,5	1,0	1,5	2,0	2,5	3,0	3,5	4,0	4,5	5,0	6,0	7,0	8,0	9,0	10,0
4	0,043	0,074													
5	0,055	0,099													
6	0,068	0,123	0,166	0,197											
8	0,093	0,173	0,240	0,296	0,339	0,370									
10	0,117	0,222	0,314	0,395	0,462	0,518									
12	0,142	0,271	0,388	0,493	0,586	0,666	0,734								
14	0,166	0,321	0,462	0,592	0,709	0,814	0,906	0,986	1,054						
15	0,179	0,345	0,499	0,641	0,771	0,888	0,993	1,085	1,165						
16	0,191	0,370	0,536	0,691	0,832	0,962	1,079	1,184	1,276						
18	0,216	0,419	0,610	0,789	0,956	1,110	1,252	1,381	1,498						
20	0,240	0,469	0,684	0,888	1,079	1,258	1,424	1,578	1,720	1,850	2,071				
22		0,518	0,758	0,986	1,202	1,406	1,597	1,777	1,942	2,096	2,367				
24		0,567	0,832	1,085	1,326	1,554	1,769	1,973	2,164	2,343	2,663				
25		0,592	0,869	1,134	1,387	1,628	1,856	2,072	2,275	2,446	2,811				
28		0,666	0,980	1,282	1,572	1,850	2,115	2,368	2,608	2,836	3,255				
30		0,715	1,054	1,381	1,695	1,988	2,287	2,565	2,830	3,083	3,551				
32		0,764	1,128	1,480	1,819	2,146	2,460	2,762	3,052	3,329	3,847				
35		0,838	1,239	1,628	2,004	2,367	2,719	3,058	3,385	3,699	4,291				
36		0,863	1,276	1,677	2,065	2,441	2,805	3,157	3,496	3,822	4,439				
38		0,912	1,350	1,766	2,189	2,589	2,978	3,354	3,718	4,069	4,735	5,352			
40		0,962	1,424	1,874	2,312	2,737	3,150	3,551	3,940	4,316	5,031	5,697	6,313		
42			1,498	1,973	2,435	2,885	3,323	3,749	4,162	4,562	5,327	6,042	6,708		
46			1,646	2,170	2,682	3,181	3,668	4,143	4,605	5,055	5,919	6,733	7,497		
48			1,720	2,269	2,805	3,329	3,841	4,340	4,827	5,302	6,215	7,078	7,892	8,656	
50			1,794	2,368	2,929	3,477	4,014	4,538	5,049	5,549	6,511	7,423	8,286	9,100	
52			1,868	2,466	3,052	3,625	4,188	4,735	5,271	5,795	6,807	7,768	8,681	9,544	10,360
55			1,979	2,614	3,237	3,847	4,445	5,031	5,604	6,165	7,250	8,286	9,273	10,210	11,100
58			2,090	2,762	3,422	4,069	4,704	5,327	5,937	6,535	7,694	8,804	9,865	10,880	11,840
60			2,164	2,861	3,545	4,217	4,877	5,524	6,159	6,782	7,990	9,149	10,260	11,320	12,330
62			2,238	2,959	3,668	4,365	5,049	5,721	6,381	7,028	8,286	9,495	10,650	11,760	12,820
65			2,349	3,107	3,853	4,587	5,308	6,017	6,714	7,398	8,730	10,010	11,250	12,430	13,560
70			2,534	3,354	4,162	4,957	5,740	6,511	7,269	8,015	9,470	10,880	12,230	13,540	14,800
75			3,601	4,470	5,327	6,172	7,004	7,824	8,632	10,210	11,740	13,220	14,650	16,030	
80			3,874	4,778	5,697	6,603	7,497	8,379	9,248	10,950	12,600	14,210	15,760	17,260	
85			4,094	5,086	6,067	7,035	7,990	8,934	9,865	11,690	13,470	15,190	16,870	18,500	
90			4,340	5,395	6,437	7,466	8,484	9,489	10,480	12,430	14,330	16,180	17,980	19,730	
100			4,834	6,011	7,176	8,329	9,470	10,600	11,710	13,910	16,060	18,150	20,200	22,200	
110			6,628	7,916	9,193	10,460	11,710	12,950	15,390	17,780	20,120	22,420	24,660		
120						8,656	10,060	11,440	12,820	14,180	16,870	19,510	22,100	24,640	27,130